


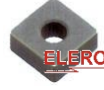


BROTHER – spare parts

**We also supply other spare parts
that are not described in this section.**











If you cannot find the required spare parts please contact us.


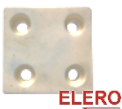

Power feed contacts





| Order No. | Item No. | Photo | Description | Application |
|-----------|-------------------------------------|---|--|-------------------|
| B001 | 632276000 |  | Power feed contact upper & lower 14 x 14 x 9 mmT | HS-300.350 |
| B002 | 632904000 |  | Power feed contact upper & lower 4 x 10 x 19 mmT | HS-3100.3600.5100 |
| B002T | 632904000-T |  | Power feed contact upper & lower 4 x 10 x 19 mmT Pure tungsten | HS-3100.3600.5100 |
| B003 | 616942001 634231001 634231000 |  | Cutter 4,7 x 12,7 x 12,7mm | HS-50A/3600/3100 |

Wire guides

| | | | | | |
|---------|--------------------------|---|----------------------------------|----------|--|
| B100 | 630745000 |  | Wire guide diamond lower | 0.205 mm | HS-100 |
| | 630769000 | | | 0.255 mm | |
| | 630787000 | | | 0.305 mm | |
| B101 | 632267020 |  | Wire guide diamond upper & lower | 0.205 mm | HS-300.350.500 OD19.5 x 19 mm |
| | 632267025 | | | 0.255 mm | |
| | 632267030 | | | 0.305 mm | |
| B102 | 632989000 (659089001) |  | Wire guide diamond upper | 0.205 mm | HS-3100.3600.50A AWT type OD26 x 19 mm |
| | 632990000 (659090001) | | | 0.255 mm | |
| | 632991000 (659342001) | | | 0.305 mm | |
| B103 | 632992000 |  | Wire guide diamond lower | 0.205 mm | HS-3100.3600.50A AWT type OD26 x 18.5 mm |
| | 632993000 | | | 0.255 mm | |
| | 632994000 | | | 0.305 mm | |
| B104 | 632986000 |  | STD guide upper & lower | 0.205 mm | HS-3100.3600.50A Manual type |
| | 632987000 | | | 0.255 mm | |
| | 632988000 | | | 0.305 mm | |
| B105(J) | 659377001 632903000 |  | Sub die A for upper | 0.50 mm | HS-3100.3600.50A |
| B106(J) | 634038001 |  | Separator D | 0.50 mm | HS-3100.3600 |

| Water nozzles | | | | | |
|---------------|-----------|---|--|-------------------|-----------------------|
| B200 | 630849001 |  | Nozzle assy Lower | | HS-100 |
| B201 | 630877000 |  | Water nozzle-100 upper & lower | D=4.0 mm | HS-300 |
| B201-1 | 632272000 |  | Nozzle holder for B201 | 36 x 36 x 19mmT | HS-3100.3600.50A |
| B201-2 | 632271000 |  | Water nozzle lower | | HS-300 |
| B202 | 632902000 |  | Water nozzle-1506 Upper | 42 x 42 x 23.5mmT | HS-3100.3600.50A |
| B202-1 | |  | Screw upper for B202 with AWT option | | HS-3100.3600 |
| B203 | 632930000 |  | Water nozzle-AT1506 id=4.0 mm | OD37.5 x 29 mmL | HS-3100.3600 |
| B203-1 | 632930000 |  | Nut for nozzle- AT 1506 | | HS-3100.3600 |
| B204 | 632920000 |  | Water nozzle-STD1506 Lower with manual | D=4.0 mm | HS-50A.HS-3100.HS3600 |
| B205 | 659398001 |  | Water nozzle-AT1506 D=4.0 mm Lower with AWT option | | HS-50A |

| Other parts | | | | | |
|-------------|-----------|---|---------------------------------|--|-----------|
| B301 | 632284000 |  | Isolator plate lower ceramic | | HS-300 |
| B302 | 632568000 |  | Isolator plate lower ceramic | | HS-100 |
| B303 | 63293100 |  | Isolator plate lower ceramic | | HS50A/70A |

| | | | | |
|---------|-----------|---|--|------------|
| B401 | 632269000 |  | Guide pulley plastic material OD23 x id12 x 10 mm | HS-300 |
| B401C | 632269000 |  | Guide pulley ceramic material OD23 x id12 x 10 mm | HS-300 |
| B401-1 | 632269000 |  | Guide pulley plastic material D=30 x id12 x 10 mm | HS-300 |
| B401-1C | |  | Guide pulley ceramic material OD30 x id12 x 10 mm | HS-300 |
| B402 | 533532001 |  | Bearing for B401 & B401C SSLF-1260ZZ | HS-300/350 |
| B403(B) | |  | Pinch roller OD40 x id12 x 12 mm | |
| B403 | 632922000 |  | Guide pulley D=30mm | HS-300 |
| B404 | |  | Captan roller OD40 x id8.0 x 25 mm | |
| B405 | |  | Feed roller OD50 x id40 x 12.5 mm | |
| B406 | |  | Feed roller OD50 x id40 x 12.5 mm | |
| B501 | 632280000 |  | Sealing rubber | HS300, 350 |
| B502 | 634637001 |  | Drive roller (Take up roller) ceramic | HS-3100 |
| B503 | 634522001 |  | Urethane roller D=70mm for break | HS-3100 |
| B504 | 634558001 |  | Urethane roller D=20mm | HS-3100 |

| | | | | |
|--------------|------------|---|----------------------------|------------------------|
| B407 B505 | 634207001 |  | Felt pad Wire cleaner A | |
| B506 | 630551001 |  | Wire cleaner B | |
| B507 | 632891001 |  | GND cable L Golden pin | HS-3600 |
| B508 | 634845001 |  | Jet Nozzle | HS-3100,3600 HS-50A |
| Z401 | |  | | |
| | 659089-001 | | Same as B102 | |
| | 659090-001 | | Same as B102 | |
| | 659342-001 | | Same as B102 | |