

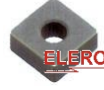


## **BROTHER – spare parts**

**We also supply other spare parts  
that are not described in this section.**











If you cannot find the required spare parts please contact us.




### Power feed contacts


Order No.	Item No.	Photo	Description	Application
B001	632276000		Power feed contact upper & lower 14 x 14 x 9 mmT	HS-300.350
B002	632904000		Power feed contact upper & lower 4 x 10 x 19 mmT	HS-3100.3600.5100
B002T	632904000-T		Power feed contact upper & lower 4 x 10 x 19 mmT Pure tungsten	HS-3100.3600.5100
B003	616942001 634231001 634231000		Cutter 4,7 x 12,7 x 12,7mm	HS-50A/3600/3100

### Wire guides

B100	630745000		Wire guide diamond lower	0.205 mm	HS-100
	630769000			0.255 mm	
	630787000			0.305 mm	
B101	632267020		Wire guide diamond upper & lower	0.205 mm	HS-300.350.500 OD19.5 x 19 mm
	632267025			0.255 mm	
	632267030			0.305 mm	
B102	632989000 (659089001)		Wire guide diamond upper	0.205 mm	HS-3100.3600.50A AWT type OD26 x 19 mm
	632990000 (659090001)			0.255 mm	
	632991000 (659342001)			0.305 mm	
B103	632992000		Wire guide diamond lower	0.205 mm	HS-3100.3600.50A AWT type OD26 x 18.5 mm
	632993000			0.255 mm	
	632994000			0.305 mm	
B104	632986000		STD guide upper & lower	0.205 mm	HS-3100.3600.50A Manual type
	632987000			0.255 mm	
	632988000			0.305 mm	
B105(J)	659377001 632903000		Sub die A for upper	0.50 mm	HS-3100.3600.50A
B106(J)	634038001		Separator D	0.50 mm	HS-3100.3600

Water nozzles					
B200	630849001		Nozzle assy Lower		HS-100
B201	630877000		Water nozzle-100 upper & lower	D=4.0 mm	HS-300
B201-1	632272000		Nozzle holder for B201	36 x 36 x 19mmT	HS-3100.3600.50A
B201-2	632271000		Water nozzle lower		HS-300
B202	632902000		Water nozzle-1506 Upper	42 x 42 x 23.5mmT	HS-3100.3600.50A
B202-1			Screw upper for B202 with AWT option		HS-3100.3600
B203	632930000		Water nozzle-AT1506 id=4.0 mm	OD37.5 x 29 mmL	HS-3100.3600
B203-1	632930000		Nut for nozzle- AT 1506		HS-3100.3600
B204	632920000		Water nozzle-STD1506 Lower with manual	D=4.0 mm	HS-50A.HS-3100.HS3600
B205	659398001		Water nozzle-AT1506 D=4.0 mm Lower with AWT option		HS-50A

Other parts					
B301	632284000		Isolator plate lower ceramic		HS-300
B302	632568000		Isolator plate lower ceramic		HS-100
B303	63293100		Isolator plate lower ceramic		HS50A/70A

B401	632269000		Guide pulley plastic material OD23 x id12 x 10 mm	HS-300
B401C	632269000		Guide pulley ceramic material OD23 x id12 x 10 mm	HS-300
B401-1	632269000		Guide pulley plastic material D=30 x id12 x 10 mm	HS-300
B401-1C			Guide pulley ceramic material OD30 x id12 x 10 mm	HS-300
B402	533532001		Bearing for B401 & B401C SSLF-1260ZZ	HS-300/350
B403(B)			Pinch roller OD40 x id12 x 12 mm	
B403	632922000		Guide pulley D=30mm	HS-300
B404			Captan roller OD40 x id8.0 x 25 mm	
B405			Feed roller OD50 x id40 x 12.5 mm	
B406			Feed roller OD50 x id40 x 12.5 mm	
B501	632280000		Sealing rubber	HS300, 350
B502	634637001		Drive roller (Take up roller) ceramic	HS-3100
B503	634522001		Urethane roller D=70mm for break	HS-3100
B504	634558001		Urethane roller D=20mm	HS-3100

B407 B505	634207001		Felt pad Wire cleaner A	
B506	630551001		Wire cleaner B	
B507	632891001		GND cable L Golden pin	HS-3600
B508	634845001		Jet Nozzle	HS-3100,3600 HS-50A
Z401				
	659089-001		Same as B102	
	659090-001		Same as B102	
	659342-001		Same as B102	